

**Garant****WNMG 080404, Grade: HB7415-1**

## Order data

Order number	251962 HB7415-1
GTIN	4062406749484
Item class	21G

## Description

WNMG 080404 HB7415-1 Grade: HB7415-1

Chip breaker: TIS

Cutting depth  $a_p$ : 0.2 - 2 mmFeed  $f$ : 0.1 - 0.2 mm/rev.Cutting speed  $v_c$  main application: 50 - 110 m/min

## Technical description

Feed $f$	0.1 - 0.2 mm/rev.
Cutting depth $a_p$	0.2 - 2 mm
Finishing/roughing assignment	Finishing
Chip breaker	TIS
Cutting conditions	continuous
Main application	S
Cutting speed $v_c$ main application	50 - 110 m/min

Number of changes/inserts	6
Corner radius	0.4 mm
ISO code indexable insert	WNMG 080404
Tool material	Carbide
Grade	HB7415-1
Type of product	Indexable insert for turning