

Garant**VNMG 160408, Grade: HB7415-1**

Order data

Order number	251804 HB7415-1
GTIN	4062406749460
Item class	21G

Description

VN.G 160408 HB7415-1 Grade: HB7415-1
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Number of changes/inserts	4
Cutting depth a_p	0.5 - 4 mm
Finishing/roughing assignment	Finishing
Main application	S

Chip breaker	TIM
ISO code indexable insert	VNMG 160408
Cutting speed v_c main application	40 - 90 m/min
Tool material	Carbide
Cutting conditions	continuous
Grade	HB7415-1
Corner radius	0.8 mm
Type of product	Indexable insert for turning