

Garant**VNMG 160404, Grade: HB7415-1****Order data**

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| Order number | 251732 HB7415-1 |
| GTIN | 4062406749446 |
| Item class | 21G |

Technical description

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| Cutting conditions | continuous |
| Grade | HB7415-1 |
| Cutting speed v_c main application | 50 - 110 m/min |
| Main application | S |
| Corner radius | 0.4 mm |
| Feed f | 0.05 - 0.2 mm/rev. |
| Chip breaker | TIS |
| ISO code indexable insert | VNMG 160404 |
| Finishing/roughing assignment | Finishing |
| Number of changes/inserts | 4 |
| Tool material | Carbide |

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|---------------------|------------------------------|
| Cutting depth a_p | 0.2 - 2 mm |
| Type of product | Indexable insert for turning |