

Garant**WNMG 080412, Grade: HB7415-1**

Order data

Order number	252072 HB7415-1
GTIN	4062406749514
Item class	21G

Description

WNMG 080412 HB7415-1 Grade: HB7415-1
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	40 - 90 m/min
Grade	HB7415-1
Cutting depth a_p	0.5 - 4 mm
Chip breaker	TIM
Number of changes/inserts	6
ISO code indexable insert	WNMG 080412

Feed f	0.1 - 0.3 mm/rev.
Tolerance	M
Corner radius	1.2 mm
Main application	S
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning