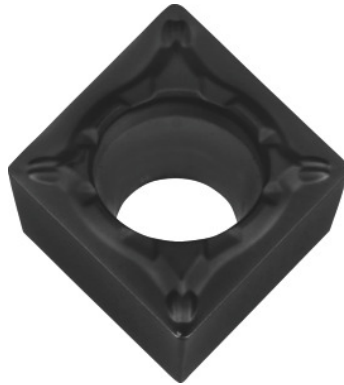


Garant**CC.T 09T302, Grade: HB7415-1**

Order data

Order number	260056 HB7415-1
GTIN	4062406749545
Item class	21G

Description

CCMT 09T302 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.3 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Feed f	0.05 - 0.3 mm/rev.
Chip breaker	TIS
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.2 mm

Tolerance	M
Grade	HB7415-1
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
ISO code indexable insert	CCMT 09T302
Main application	S
Tool material	Carbide
Type of product	Indexable insert for turning