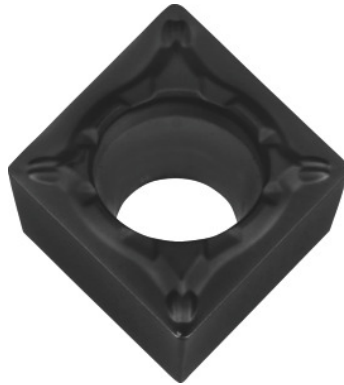


Garant
CC.T 09T304, Grade: HB7415-1


Order data

Order number	260058 HB7415-1
GTIN	4062406749552
Item class	21G

Description

CC.T 09T304 HB7415-1 Grade: HB7415-1
 Chip breaker: TIS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Chip breaker	TIS
Grade	HB7415-1
Corner radius	0.4 mm
Main application	S
Tolerance	M
ISO code indexable insert	CCMT 09T304
Feed f	0.05 - 0.3 mm/rev.

Cutting speed v_c main application	50 - 110 m/min
Cutting conditions	continuous
Tool material	Carbide
Number of changes/inserts	2
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning