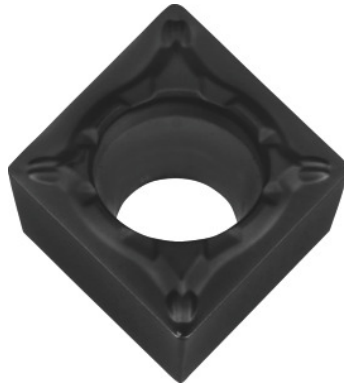


Garant**CC.T 120404, Grade: HB7415-1**

Order data

Order number	260064 HB7415-1
GTIN	4062406749576
Item class	21G

Description

CC.T 120404 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.3 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Corner radius	0.4 mm
Tolerance	M
Chip breaker	TIS
Cutting speed v_c main application	50 - 110 m/min
Grade	HB7415-1
Feed f	0.05 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing

Main application	S
ISO code indexable insert	CCMT 120404
Tool material	Carbide
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Number of changes/inserts	2
Type of product	Indexable insert for turning