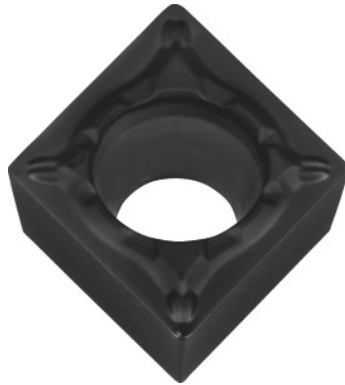


Garant**CCMT 09T308, Grade: HB7415-1****Order data**

Order number	260060 HB7415-1
GTIN	4062406749569
Item class	21G

Technical description

Cutting conditions	continuous
ISO code indexable insert	CCMT 09T308
Feed f	0.05 - 0.3 mm/rev.
Grade	HB7415-1
Main application	S
Number of changes/inserts	2
Tolerance	M
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.2 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing

Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	TIS
Type of product	Indexable insert for turning