

**Garant****DC.T 070202, Grade: HB7415-1**

## Order data

Order number	260351 HB7415-1
GTIN	4062406749613
Item class	21G

## Description

DCMT 070202 HB7415-1 Grade: HB7415-1  
Chip breaker: TIS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.05 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 50 - 110 m/min

## Technical description

Corner radius	0.2 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.3 mm/rev.
Tool material	Carbide
Grade	HB7415-1
Finishing/roughing assignment	Finishing

Number of changes/inserts	2
Cutting conditions	continuous
Main application	S
Tolerance	M
Cutting speed $v_c$ main application	50 - 110 m/min
Chip breaker	TIS
ISO code indexable insert	DCMT 070202
Type of product	Indexable insert for turning