

Garant
DC.T 070204, Grade: HB7415-1


Order data

Order number	260353 HB7415-1
GTIN	4062406749620
Item class	21G

Description

DC.T 070204 HB7415-1 Grade: HB7415-1
 Chip breaker: TIS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Grade	HB7415-1
ISO code indexable insert	DCMT 070204
Chip breaker	TIS
Tolerance	M

Tool material	Carbide
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min
Main application	S
Number of changes/inserts	2
Feed f	0.05 - 0.3 mm/rev.
Type of product	Indexable insert for turning