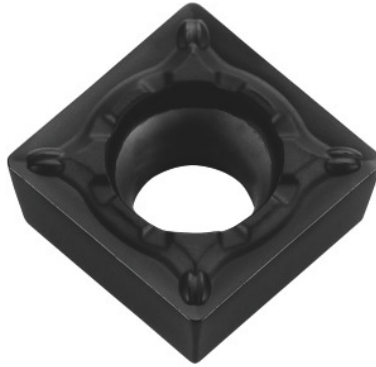


Garant**SCMT 09T304, Grade: HB7415-1**

Order data

Order number	260742 HB7415-1
GTIN	4062406749668
Item class	21G

Technical description

Feed f	0.05 - 0.3 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.4 mm
Tool material	Carbide
Cutting speed v_c main application	50 - 110 m/min
Grade	HB7415-1
Number of changes/inserts	4
Chip breaker	TIS
Main application	S
Cutting conditions	continuous
ISO code indexable insert	SCMT 09T304
Finishing/roughing assignment	Finishing

Type of product

Indexable insert for turning