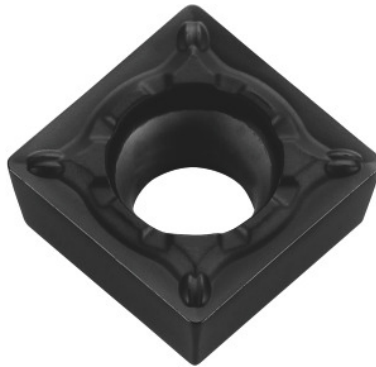


Garant
SCMT 120404, Grade: HB7415-1


Order data

Order number	260748 HB7415-1
GTIN	4062406749675
Item class	21G

Description

SCMT 120404 HB7415-1 Corner radius: 0.4 mm
 Grade: HB7415-1
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Grade	HB7415-1
Main application	S
ISO code indexable insert	SCMT 120404
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm

Feed f	0.05 - 0.3 mm/rev.
Chip breaker	TIS
Cutting speed v_c main application	50 - 110 m/min
Number of changes/inserts	4
Cutting conditions	continuous
Type of product	Indexable insert for turning