

Garant
TCMT 110204, Grade: HB7415-1


Order data

Order number	260952 HB7415-1
GTIN	4062406749682
Item class	21G

Description

TCMT 110204 HB7415-1 Grade: HB7415-1
 Chip breaker: TIS
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Feed f	0.05 - 0.3 mm/rev.
Number of changes/inserts	3
Finishing/roughing assignment	Finishing
ISO code indexable insert	TCMT 110204
Main application	S
Tool material	Carbide
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min

Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	TIS
Grade	HB7415-1
Type of product	Indexable insert for turning