

Garant**TCMT 16T304, Grade: HB7415-1****Order data**

Order number	260956 HB7415-1
GTIN	4062406749699
Item class	21G

Description

TCMT 16T304 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.3 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Grade	HB7415-1
Cutting depth a_p	0.2 - 1.5 mm
Main application	S
Chip breaker	TIS
Number of changes/inserts	3
Feed f	0.05 - 0.3 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min

Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
ISO code indexable insert	TCMT 16T304
Type of product	Indexable insert for turning