

**Garant**
**VC.T 160404, Grade: HB7415-1**


### Order data

Order number	261372 HB7415-1
GTIN	4062406749781
Item class	21G

### Description

VC.T 160404 HB7415-1 Grade: HB7415-1  
 Chip breaker: TIS  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.05 - 1.5 mm  
 Feed  $f$ : 0.05 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 50 - 110 m/min

### Technical description

Feed $f$	0.05 - 0.3 mm/rev.
ISO code indexable insert	VCMT 160404
Cutting speed $v_c$ main application	50 - 110 m/min
Main application	S
Cutting conditions	continuous
Chip breaker	TIS
Corner radius	0.4 mm

Cutting depth $a_p$	0.05 - 1.5 mm
Grade	HB7415-1
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning