

Garant
VC.T 160402, Grade: HB7415-1


Order data

Order number	261370 HB7415-1
GTIN	4062406749774
Item class	21G

Description

VCMT 160402 HB7415-1 Grade: HB7415-1
 Chip breaker: TIS
 Tolerance: M
 Cutting depth a_p : 0.05 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.2 mm
Chip breaker	TIS
Grade	HB7415-1
Cutting depth a_p	0.05 - 1.5 mm

Tolerance	M
Number of changes/inserts	2
Tool material	Carbide
Feed f	0.05 - 0.3 mm/rev.
Main application	S
Finishing/roughing assignment	Finishing
ISO code indexable insert	VCMT 160402
Type of product	Indexable insert for turning