

Garant**VC.T 110302, Grade: HB7415-1**

Order data

Order number	261364 HB7415-1
GTIN	4062406749750
Item class	21G

Description

VCMT 110302 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Tolerance: M
Cutting depth a_p : 0.05 - 1.5 mm
Feed f : 0.05 - 0.3 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Cutting depth a_p	0.05 - 1.5 mm
Number of changes/inserts	2
Tolerance	M
Grade	HB7415-1
Feed f	0.05 - 0.3 mm/rev.
Tool material	Carbide

Cutting speed v_c main application	50 - 110 m/min
ISO code indexable insert	VCMT 110302
Corner radius	0.2 mm
Finishing/roughing assignment	Finishing
Main application	S
Cutting conditions	continuous
Chip breaker	TIS
Type of product	Indexable insert for turning