

Garant**VBMT 160404, Grade: HB7415-1**

Order data

Order number	261152 HB7415-1
GTIN	4062406749736
Item class	21G

Description

VBMT 160404 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.3 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Chip breaker	TIS
Feed f	0.05 - 0.3 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Cutting conditions	continuous
Cutting speed v_c main application	50 - 110 m/min
Grade	HB7415-1
ISO code indexable insert	VBMT 160404

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Main application	S
Corner radius	0.4 mm
Tool material	Carbide
Type of product	Indexable insert for turning