

Garant
VC.T 110304, Grade: HB7415-1


Order data

Order number	261366 HB7415-1
GTIN	4062406749767
Item class	21G

Description

VC.T 110304 HB7415-1 Grade: HB7415-1
 Chip breaker: TIS
 Tolerance: M
 Cutting depth a_p : 0.05 - 1.5 mm
 Feed f : 0.05 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 110 m/min

Technical description

Feed f	0.05 - 0.3 mm/rev.
Main application	S
Chip breaker	TIS
Number of changes/inserts	2
Corner radius	0.4 mm
ISO code indexable insert	VCMT 110304
Cutting conditions	continuous

Grade	HB7415-1
Tool material	Carbide
Tolerance	M
Cutting speed v_c main application	50 - 110 m/min
Cutting depth a_p	0.05 - 1.5 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning