

Garant**VBMT 160402, Grade: HB7415-1**

Order data

Order number	261150 HB7415-1
GTIN	4062406749729
Item class	21G

Description

VBMT 160402 HB7415-1 Grade: HB7415-1
Chip breaker: TIS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.3 mm/rev.
Cutting speed v_c main application: 50 - 110 m/min

Technical description

Finishing/roughing assignment	Finishing
Grade	HB7415-1
Number of changes/inserts	2
Corner radius	0.2 mm
Main application	S
Cutting speed v_c main application	50 - 110 m/min
Cutting depth a_p	0.2 - 1.5 mm

Tool material	Carbide
Cutting conditions	continuous
ISO code indexable insert	VBMT 160402
Feed f	0.05 - 0.3 mm/rev.
Chip breaker	TIS
Type of product	Indexable insert for turning