

Garant**DNMG 150608, Grade: HB7415-1**

Order data

Order number	250762 HB7415-1
GTIN	4062406749804
Item class	21G

Description

DNMG 150608 HB7415-1 Grade: HB7415-1
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 40 - 90 m/min

Technical description

Cutting speed v_c main application	40 - 90 m/min
Tool material	Carbide
Grade	HB7415-1
Main application	S
Number of changes/inserts	4
Cutting conditions	continuous

Chip breaker	TIM
Corner radius	0.8 mm
Tolerance	M
ISO code indexable insert	DNMG 150608
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 4 mm
Feed f	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning