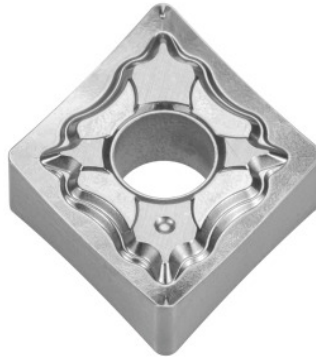


Garant
CNMG 120404, Grade: HU7305-1


Order data

Order number	250156 HU7305-1
GTIN	4062406745585
Item class	21G

Description

CNMG 120404 HU7305-1 Grade: HU7305-1
 Chip breaker: AM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 5 mm
 Feed f : 0.05 - 0.6 mm/rev.
 Cutting speed v_c main application: 400 - 700 m/min

Technical description

Number of changes/inserts	4
Cutting depth a_p	0.2 - 5 mm
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
ISO code indexable insert	CNMG 120404
Main application	N

Coating	uncoated
Chip breaker	AM1
Grade	HU7305-1
Tolerance	M
Tool material	Carbide
Cutting conditions	slightly interrupted
Feed f	0.05 - 0.6 mm/rev.
Cutting speed v_c main application	400 - 700 m/min
Type of product	Indexable insert for turning