

Garant
DNMG 110404, Grade: HU7305-1


Order data

Order number	250752 HU7305-1
GTIN	4062406745608
Item class	21G

Description

DNMG 110404 HU7305-1 Grade: HU7305-1
 Chip breaker: AM1
 Tolerance: M
 Cutting depth a_p : 0.2 - 5 mm
 Feed f : 0.05 - 0.6 mm/rev.
 Cutting speed v_c main application: 400 - 700 m/min

Technical description

Chip breaker	AM1
Feed f	0.05 - 0.6 mm/rev.
Number of changes/inserts	4
Cutting speed v_c main application	400 - 700 m/min
Cutting depth a_p	0.2 - 5 mm
Main application	N

Grade	HU7305-1
Cutting conditions	slightly interrupted
Coating	uncoated
Tool material	Carbide
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tolerance	M
ISO code indexable insert	DNMG 110404
Type of product	Indexable insert for turning