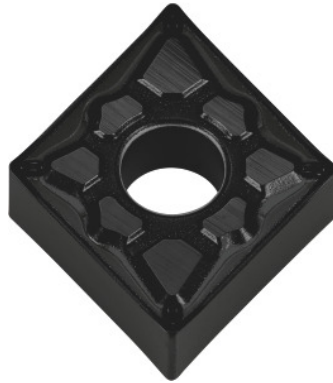


Garant**CNMG 120408, Grade: HB7130-2**

Order data

Order number	250060 HB7130-2
GTIN	4062406749262
Item class	21G

Description

CNMG 120408 HB7130-2 Grade: HB7130-2
Chip breaker: VS
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.15 - 0.5 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

Cutting speed v_c main application	80 - 270 m/min
Grade	HB7130-2
Corner radius	0.8 mm
ISO code indexable insert	CNMG 120408
Cutting depth a_p	0.3 - 2.5 mm
Main application	M
Chip breaker	VS

Cutting conditions	slightly interrupted
Number of changes/inserts	4
Feed f	0.15 - 0.5 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning