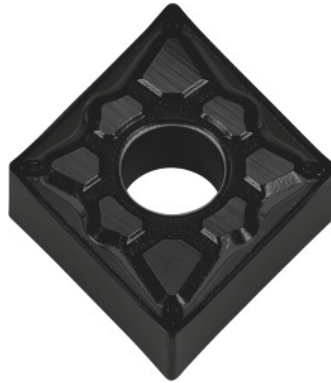


Garant**CNMG 09T304, Grade: HB7130-2****Order data**

Order number	250050 HB7130-2
GTIN	4062406749248
Item class	21G

Description

CNMG 09T304 HB7130-2 Grade: HB7130-2
Chip breaker: VS
Cutting depth a_p : 0.3 - 2.5 mm
Feed f : 0.15 - 0.5 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

ISO code indexable insert	CNMG 09T304
Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.15 - 0.5 mm/rev.
Corner radius	0.4 mm
Number of changes/inserts	4
Cutting speed v_c main application	80 - 270 m/min
Tool material	Carbide

Main application	M
Grade	HB7130-2
Finishing/roughing assignment	Finishing
Chip breaker	VS
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning