

Garant**CNMG 120408, Grade: HB7130-2**

Order data

Order number	250158 HB7130-2
GTIN	4062406749293
Item class	21G

Technical description

Tool material	Carbide
Cutting speed v_c main application	70 - 240 m/min
Finishing/roughing assignment	Finishing
Tolerance	M
Main application	M
ISO code indexable insert	CNNG 120408
Chip breaker	VM
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Grade	HB7130-2
Cutting depth a_p	0.5 - 4 mm

Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning