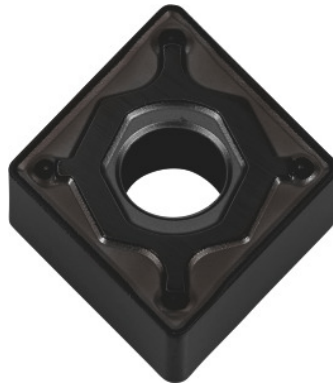


Garant
CNMG 120404, Grade: HB7130-2


Order data

Order number	250156 HB7130-2
GTIN	4062406749286
Item class	21G

Description

CNMG 120404 HB7130-2 Grade: HB7130-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

Cutting depth a_p	0.5 - 4 mm
Tolerance	M
Finishing/roughing assignment	Finishing
ISO code indexable insert	CNNG 120404
Number of changes/inserts	4
Feed f	0.1 - 0.4 mm/rev.

Grade	HB7130-2
Tool material	Carbide
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 240 m/min
Main application	M
Chip breaker	VM
Corner radius	0.4 mm
Type of product	Indexable insert for turning