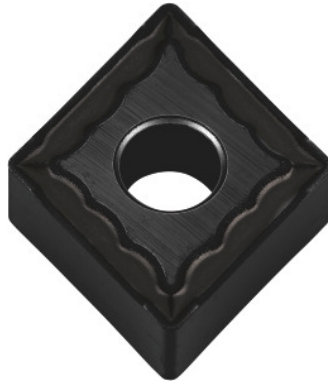


**Garant****CNMG 120412, Grade: HB7130-2**

## Order data

Order number	250324 HB7130-2
GTIN	4062406749927
Item class	21G

## Description

CNMG 120412 HB7130-2 Grade: HB7130-2  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 220 m/min

## Technical description

Main application	M
Chip breaker	VG
Finishing/roughing assignment	Roughing
Grade	HB7130-2
Tool material	Carbide
Number of changes/inserts	4
Cutting depth $a_p$	1.5 - 6 mm

Feed f	0.25 - 0.6 mm/rev.
ISO code indexable insert	CNMG 120412
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	60 - 220 m/min
Corner radius	1.2 mm
Type of product	Indexable insert for turning