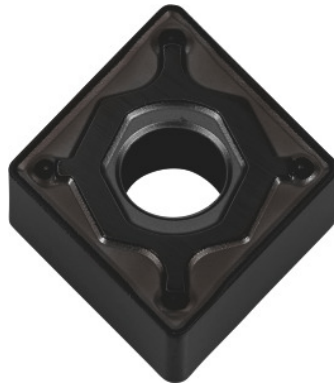


Garant**CNMG 09T308, Grade: HB7130-2**

Order data

Order number	250152 HB7130-2
GTIN	4062406749279
Item class	21G

Description

CNMG 09T308 HB7130-2 Grade: HB7130-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 4 mm
Feed f : 0.1 - 0.4 mm/rev.
Cutting speed v_c main application: 70 - 240 m/min

Technical description

Number of changes/inserts	4
Cutting depth a_p	0.5 - 4 mm
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 240 m/min

Main application	M
Tolerance	M
Grade	HB7130-2
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	CNMG 09T308
Chip breaker	VM
Corner radius	0.8 mm
Type of product	Indexable insert for turning