

Garant
DNMG 150604, Grade: HB7130-2


Order data

Order number	250658 HB7130-2
GTIN	4062406749941
Item class	21G

Description

DNMG 150604 HB7130-2 Grade: HB7130-2
 Chip breaker: VS
 Cutting depth a_p : 0.3 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 80 - 270 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	4
Main application	M
Finishing/roughing assignment	Finishing
Grade	HB7130-2
ISO code indexable insert	DNMG 150604

Chip breaker	VS
Cutting speed v_c main application	80 - 270 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.3 - 2 mm
Tool material	Carbide
Type of product	Indexable insert for turning