

**Garant**
**DNMG 110404, Grade: HB7130-2**


### Order data

Order number	250652 HB7130-2
GTIN	4062406749934
Item class	21G

### Description

DNMG 110404 HB7130-2 Grade: HB7130-2  
 Chip breaker: VS  
 Cutting depth  $a_p$ : 0.3 - 2 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 270 m/min

### Technical description

Number of changes/inserts	4
Chip breaker	VS
Grade	HB7130-2
ISO code indexable insert	DNMG 110404
Cutting speed $v_c$ main application	80 - 270 m/min
Feed $f$	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.3 - 2 mm

Main application	M
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Type of product	Indexable insert for turning