

**Garant****DNMG 110408, Grade: HB7130-2**

## Order data

Order number	250754 HB7130-2
GTIN	4062406749958
Item class	21G

## Description

DNMG 110408 HB7130-2 Grade: HB7130-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 5 mm  
Feed  $f$ : 0.2 - 0.5 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Finishing/roughing assignment	Finishing
Tool material	Carbide
Tolerance	M
Feed $f$	0.2 - 0.5 mm/rev.
Main application	M
Corner radius	0.8 mm

Grade	HB7130-2
Cutting depth $a_p$	0.5 - 5 mm
Chip breaker	VM
ISO code indexable insert	DNMG 110408
Number of changes/inserts	4
Cutting speed $v_c$ main application	70 - 240 m/min
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning