

Garant**VNMG 160404, Grade: HB7130-2**

Order data

Order number	251732 HB7130-2
GTIN	4062406750022
Item class	21G

Technical description

Main application	M
Cutting conditions	slightly interrupted
Grade	HB7130-2
ISO code indexable insert	VNMG 160404
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.4 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
Number of changes/inserts	4
Tool material	Carbide
Corner radius	0.4 mm
Chip breaker	VS

Cutting depth a_p	0.3 - 2 mm
Type of product	Indexable insert for turning