

**Garant****WNMG 080412, Grade: HB7130-2**

## Order data

Order number	252210 HB7130-2
GTIN	4062406750084
Item class	21G

## Description

WNMG 080412 HB7130-2 Grade: HB7130-2  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 220 m/min

## Technical description

Feed $f$	0.25 - 0.6 mm/rev.
Cutting depth $a_p$	1.5 - 6 mm
Tool material	Carbide
Cutting speed $v_c$ main application	60 - 220 m/min
Grade	HB7130-2
Chip breaker	VG
ISO code indexable insert	WNMG 080412

Finishing/roughing assignment	Roughing
Cutting conditions	slightly interrupted
Number of changes/inserts	6
Main application	M
Corner radius	1.2 mm
Type of product	Indexable insert for turning