

Garant
CC.T 09T304, Grade: HB7130-2


Order data

Order number	260058 HB7130-2
GTIN	4062406750121
Item class	21G

Description

CC.T 09T304 HB7130-2 Grade: HB7130-2
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 270 m/min

Technical description

ISO code indexable insert	CCMT 09T304
Cutting speed v_c main application	80 - 270 m/min
Tool material	Carbide
Chip breaker	VS
Grade	HB7130-2
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 2.5 mm

Cutting conditions	slightly interrupted
Tolerance	M
Feed f	0.1 - 0.3 mm/rev.
Number of changes/inserts	2
Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning