

**Garant****DC.T 11T302, Grade: HB7130-2**

## Order data

Order number	260356 HB7130-2
GTIN	4062406750213
Item class	21G

## Description

DCMT 11T302 HB7130-2 Grade: HB7130-2  
Chip breaker: VS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1.5 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 80 - 270 m/min

## Technical description

Corner radius	0.2 mm
Cutting speed $v_c$ main application	80 - 270 m/min
ISO code indexable insert	DCMT 11T302
Tolerance	M
Main application	M
Finishing/roughing assignment	Finishing

Chip breaker	VS
Cutting conditions	slightly interrupted
Grade	HB7130-2
Cutting depth $a_p$	0.2 - 1.5 mm
Number of changes/inserts	2
Feed $f$	0.1 - 0.3 mm/rev.
Tool material	Carbide
Type of product	Indexable insert for turning