

**Garant****CC.T 09T304, Grade: HB7130-2**

## Order data

Order number	260150 HB7130-2
GTIN	4062406750169
Item class	21G

## Description

CC.T 09T304 HB7130-2 Grade: HB7130-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 4 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Cutting depth $a_p$	0.2 - 4 mm
Cutting speed $v_c$ main application	70 - 240 m/min
Corner radius	0.4 mm
Chip breaker	VM
Tool material	Carbide
Main application	M

ISO code indexable insert	CCMT 09T304
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Grade	HB7130-2
Tolerance	M
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning