

Garant**CC.T 120404, Grade: HB7130-2**

Order data

Order number	260064 HB7130-2
GTIN	4062406750138
Item class	21G

Description

CC.T 120404 HB7130-2 Grade: HB7130-2
Chip breaker: VS
Tolerance: M
Cutting depth a_p : 0.2 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

Grade	HB7130-2
ISO code indexable insert	CCMT 120404
Cutting speed v_c main application	80 - 270 m/min
Chip breaker	VS
Main application	M
Feed f	0.1 - 0.3 mm/rev.
Number of changes/inserts	2

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 2.5 mm
Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning