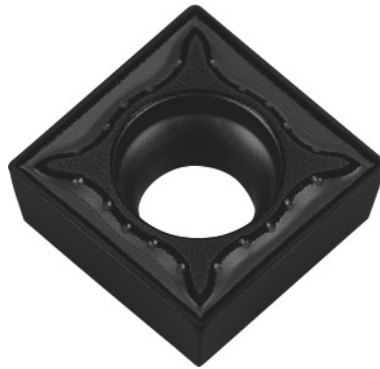


Garant
SC.T 09T304, Grade: HB7130-2


Order data

Order number	260762 HB7130-2
GTIN	4062406750282
Item class	21G

Description

SC.T 09T304 HB7130-2 Corner radius: 0.4 mm
 Grade: HB7130-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	slightly interrupted
Grade	HB7130-2
Number of changes/inserts	4
Main application	M
Tool material	Carbide
Finishing/roughing assignment	Finishing

Cutting speed v_c main application	70 - 240 m/min
Chip breaker	VM
Corner radius	0.4 mm
Tolerance	M
ISO code indexable insert	SCMT 09T304
Feed f	0.1 - 0.4 mm/rev.
Type of product	Indexable insert for turning