

**Garant****TCMT 110204, Grade: HB7130-2**

## Order data

Order number	260952 HB7130-2
GTIN	4062406750329
Item class	21G

## Description

TCMT 110204 HB7130-2 Grade: HB7130-2

Chip breaker: VS

Cutting depth  $a_p$ : 0.2 - 1.5 mmFeed  $f$ : 0.1 - 0.3 mm/rev.Cutting speed  $v_c$  main application: 80 - 270 m/min

## Technical description

Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	80 - 270 m/min
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting depth $a_p$	0.2 - 1.5 mm
Number of changes/inserts	3
Cutting conditions	slightly interrupted
Main application	M

Tool material	Carbide
ISO code indexable insert	TCMT 110204
Grade	HB7130-2
Chip breaker	VS
Type of product	Indexable insert for turning