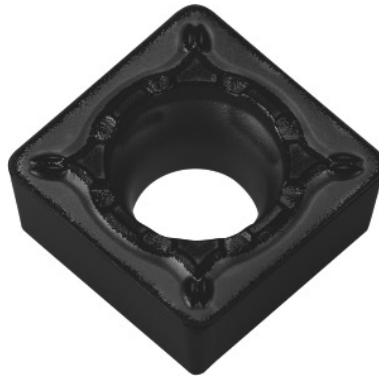


Garant**SCMT 120404, Grade: HB7130-2**

Order data

Order number	260748 HB7130-2
GTIN	4062406750275
Item class	21G

Description

SCMT 120404 HB7130-2 Corner radius: 0.4 mm
Grade: HB7130-2
Chip breaker: VS
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 80 - 270 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
ISO code indexable insert	SCMT 120404
Finishing/roughing assignment	Finishing
Grade	HB7130-2
Number of changes/inserts	4
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm
Main application	M
Chip breaker	VS
Cutting speed v_c main application	80 - 270 m/min
Type of product	Indexable insert for turning