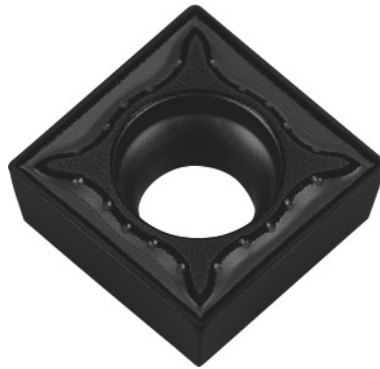


Garant**SC.T 120408, Grade: HB7130-2**

Order data

Order number	260766 HB7130-2
GTIN	4062406750312
Item class	21G

Description

SC.T 120408 HB7130-2 Corner radius: 0.8 mm
Grade: HB7130-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.

Technical description

Finishing/roughing assignment	Finishing
Tolerance	M
Tool material	Carbide
Cutting speed v_c main application	70 - 240 m/min
ISO code indexable insert	SCMT 120408
Feed f	0.1 - 0.4 mm/rev.
Cutting conditions	slightly interrupted

Corner radius	0.8 mm
Grade	HB7130-2
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Number of changes/inserts	4
Type of product	Indexable insert for turning