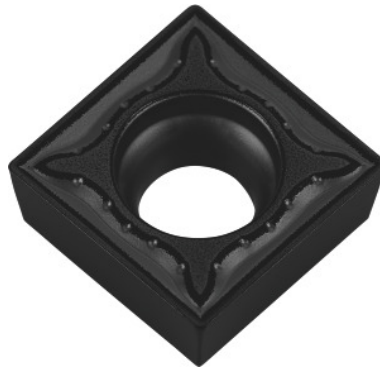


**Garant**
**SC.T 120404, Grade: HB7130-2**


## Order data

Order number	260765 HB7130-2
GTIN	4062406750305
Item class	21G

## Description

SC.T 120404 HB7130-2 Corner radius: 0.4 mm  
 Grade: HB7130-2  
 Chip breaker: VM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.4 mm/rev.

## Technical description

Feed $f$	0.1 - 0.4 mm/rev.
Cutting speed $v_c$ main application	70 - 240 m/min
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Tool material	Carbide
Cutting depth $a_p$	0.5 - 2.5 mm
Main application	M

Grade	HB7130-2
Tolerance	M
Chip breaker	VM
Corner radius	0.4 mm
ISO code indexable insert	SCMT 120404
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning