

**Garant**
**VBMT 110304, Grade: HB7130-2**


### Order data

Order number	261144 HB7130-2
GTIN	4062406750381
Item class	21G

### Description

VBMT 110304 HB7130-2 Grade: HB7130-2  
 Chip breaker: VS  
 Cutting depth  $a_p$ : 0.2 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 80 - 270 m/min

### Technical description

Main application	M
Grade	HB7130-2
Corner radius	0.4 mm
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	80 - 270 m/min

Chip breaker	VS
ISO code indexable insert	VBMT 110304
Cutting depth $a_p$	0.2 - 1.5 mm
Tool material	Carbide
Feed $f$	0.1 - 0.3 mm/rev.
Type of product	Indexable insert for turning