

Garant
VB.T 110304, Grade: HB7130-2


Order data

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| Order number | 261224 HB7130-2 |
| GTIN | 4062406750404 |
| Item class | 21G |

Description

VB.T 110304 HB7130-2 Grade: HB7130-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

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|--------------------------------------|----------------------|
| ISO code indexable insert | VBMT 110304 |
| Chip breaker | VM |
| Cutting speed v_c main application | 70 - 240 m/min |
| Grade | HB7130-2 |
| Main application | M |
| Corner radius | 0.4 mm |
| Cutting conditions | slightly interrupted |

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|-------------------------------|------------------------------|
| Cutting depth a_p | 0.5 - 2.5 mm |
| Feed f | 0.1 - 0.4 mm/rev. |
| Number of changes/inserts | 2 |
| Tool material | Carbide |
| Finishing/roughing assignment | Finishing |
| Tolerance | M |
| Type of product | Indexable insert for turning |