

Garant
VB.T 160404, Grade: HB7130-2


Order data

Order number	261232 HB7130-2
GTIN	4062406750411
Item class	21G

Description

VB.T 160404 HB7130-2 Grade: HB7130-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Grade	HB7130-2
Corner radius	0.4 mm
Tool material	Carbide
Tolerance	M
ISO code indexable insert	VBMT 160404

Cutting speed v_c main application	70 - 240 m/min
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	2
Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning