

Garant
VC.T 110304, Grade: HB7130-2


Order data

Order number	261366 HB7130-2
GTIN	4062406750442
Item class	21G

Description

VC.T 110304 HB7130-2 Grade: HB7130-2
 Chip breaker: VS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 80 - 270 m/min

Technical description

Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	80 - 270 m/min
Main application	M

Number of changes/inserts	2
Grade	HB7130-2
Tolerance	M
Chip breaker	VS
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning