

**Garant****VC.T 160408, Grade: HB7130-2**

## Order data

Order number	261459 HB7130-2
GTIN	4062406750480
Item class	21G

## Description

VC.T 160408 HB7130-2 Grade: HB7130-2  
Chip breaker: VM  
Tolerance: M  
Cutting depth  $a_p$ : 0.5 - 2.5 mm  
Feed  $f$ : 0.1 - 0.4 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Cutting conditions	slightly interrupted
Main application	M
Cutting depth $a_p$	0.5 - 2.5 mm
Chip breaker	VM
Corner radius	0.8 mm
Feed $f$	0.1 - 0.4 mm/rev.
Tool material	Carbide

ISO code indexable insert	VCMT 160408
Tolerance	M
Grade	HB7130-2
Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed $v_c$ main application	70 - 240 m/min
Type of product	Indexable insert for turning