

Garant
VC.T 110304, Grade: HB7130-2


Order data

Order number	261454 HB7130-2
GTIN	4062406750466
Item class	21G

Description

VC.T 110304 HB7130-2 Grade: HB7130-2
 Chip breaker: VM
 Tolerance: M
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Chip breaker	VM
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Tolerance	M

Cutting speed v_c main application	70 - 240 m/min
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
ISO code indexable insert	VCMT 110304
Main application	M
Grade	HB7130-2
Type of product	Indexable insert for turning