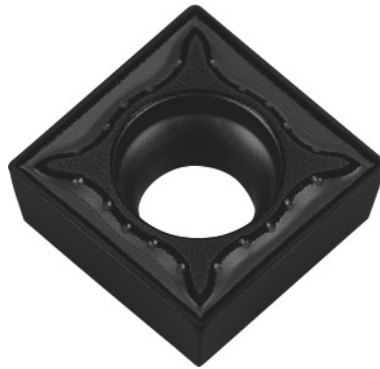


Garant**SCMT 09T308, Grade: HB7130-2**

Order data

Order number	260763 HB7130-2
GTIN	4062406750497
Item class	21G

Description

SCMT 09T308 HB7130-2 Corner radius: 0.8 mm
Grade: HB7130-2
Chip breaker: VM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.4 mm/rev.

Technical description

Feed f	0.1 - 0.4 mm/rev.
Main application	M
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.8 mm
Grade	HB7130-2
Chip breaker	VM

ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Tool material	Carbide
Tolerance	M
Cutting speed v_c main application	70 - 240 m/min
Type of product	Indexable insert for turning